



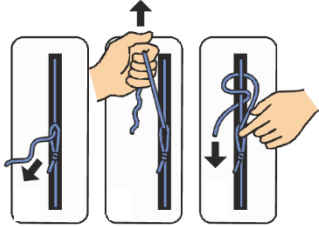
VUL-ATN-40- Bag Baler Authorisation

All Coal Mine Workers are required to be site authorised to operate the Bag Baler prior to performing any work activities. This authorisation will only remain valid whilst the required pre-requisites remain current.

It is the trainee's responsibility to ensure that their qualifications remain current and to submit copies of refreshed qualifications to the HST department as completed.

Trainee Details		
Name:		DOB:
Company:		
Pre-requisites		Trainer/ Assessor Initial
☐ Vulcan Mine Site inducted		
☐ Vulcan Mine VUL-VOC-26-Forklift		
☐ Theory Assessment Operation of Bag Baler		
☐ Reviewed Safe Work Procedures and corresponding SOPs/MOPs for the task		
Trainer/Assessor Verification		
<i>I verify that the trainee has the required current pre-requisites required for this authorisation.</i>		
Name:	Signature:	Date:
Trainee Acknowledgement		
<i>I acknowledge receipt of this authorisation and understand my responsibilities and obligations under the Vulcan Safety and Health Management System, the Coal Mine Safety and Health Act 1999 and the Coal Mining Safety and Health Regulations 2017, in relation to Light Vehicle Hoist activities at Vulcan Mine.</i>		
Name:	Signature:	Date:
SSE/SSE Delegate Authorisation		
<i>I hereby authorise the abovementioned Coal Mine Worker to work at heights at Vulcan Mine</i>		
Name:	Signature:	Date:



Theory Assessment	Satisfactory
1. What are the pinch and crush points on a bag baler?	☐
2. When must engage the E-Stop before opening the door?	☐
3. What is the correct sequence for isolating a baler before clearing a jam?	☐
4. Why should a forklift be used at all times to empty the bag baler?	☐
5. How often should emergency stops be tested?	☐
6. What should you do if safety signage is damaged or missing?	☐
7. Who can operate a bag baler?	☐
8. When should you remain clear of the baler?	☐
9. What inspection should be conducted before commencing operation of a bag baler?	☐
10. Binding of the Bale) What sequence should the bag binding occur) The orange finish indicator button (C) will flash. From this point the baler requires binding and bale ejection) Loosen the mandrel (J) to open the main door) Draw the cord or tape forward with the tape hook between the tracks of the platen) Cut the cord/straps to an appropriate length using the cutter available in the middle of the platen) Draw the trimmed cords or tapes through the loops at the other end of the cord and tighten by pulling upwards) Finish off by tying a few knots. 	☐

Version	Approval Date	Print Date	Page 3 of 4
01	16/02/2026	16/2/2026 3:00 PM	UNCONTROLLED DOCUMENT WHEN PRINTED



14. Bale Ejection Clearly mark in sequence 1-4 what order what steps are taking for premature bale ejection. Ensure platen (H) is in the top position and the green start button (B) is lit The steps for Binding can then be followed Press the orange indicator button (C) that is currently not lit The platen (H) will go down and park over the bale and the orange finish indicator (C) will begin to flash	☐
15. Strap Bracket Fitment and preparation for a new bale <i>Clearly mark in sequence 1-8 what order what steps are taking for premature bale ejection.</i> Secure the strap brackets by inserting the split pins Place strap roles on the brackets Attach Strap brackets to the back of the baler Attach Strap brackets to the back of the baler Fasten the loop to the bottom In the chamber pull the strap forward and make a loop in the strap Press the straps securely into the brackets at the back of the chamber Repeat the process for all remaining straps Draw the end of the straps into the chamber using the crescent shaped slits.	☐